



Dart Aerospace Ltd.
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D5644-1**Job Sheet 191808****Part No:** D5644-1**Job Qty:** 16 pcs**Part Name:** Quick Release Pin Cap**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 3/8/19**Job Tracking No:****Due Date:** 4/12/19**Created By:** Marie Lajeunesse**Type:** SOLD**Description:****Note:** Dwg D5644-1 Rev:A IPP REV:A NEW ISSUE 18/07/04 JFS VERIFIED BY:DD**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Doosan - 1	16 pcs	4/12/19	4/12/19	0.33	2.67	Doosan - 1		<i>[Signature]</i>
110	QC 2	16 pcs	4/12/19	4/12/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		<i>[Signature]</i>
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		

**Container No:** S173322**Part:** D5644-1**Job No:** 191808**Serial No/Batch:** S173322**Revision:** A**Inspector:****Exp Date:****Instructions:** Various STC's

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Date: 04/17/19

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120	QC 8	16 pcs	4/12/19	0.00 0.00	QC 2 - 64	
					QC 2 - 65	
					QC 8 - 12	Ink 19/04/18
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	
					QC 8 - 40	
130	Packaging 3-1 - Stock - B4B	16 pcs	4/12/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	APR 18 2019
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	

140	QC 21 - SA	16 pcs	4/12/19	0.00 0.00	Packaging 3 - 36 - B4B	
					QC 21 - SA - 21	
					QC 21 - SA - 70	APR 18 2019
					QC 21 - SA - 53	

Part Op
 Descriptions: 100 - 1-Turn as per Folio FC196 Rev: AA & Dwg D5644 Rev: 1 2- Deburr and break all sharp edges

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M303R0.500	303 Round Bar 0.500"	1.1200 ft (.07 ea)	100-Doosan - 1	<u>3150605</u>

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Doosan - 1	M303R0.500	1	56	0

Part Specifications	
Specifications could not be found.	

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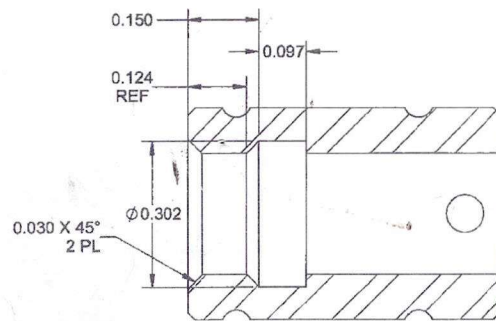
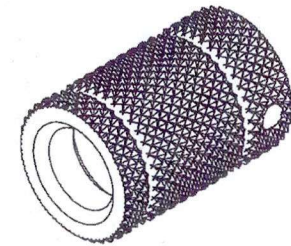
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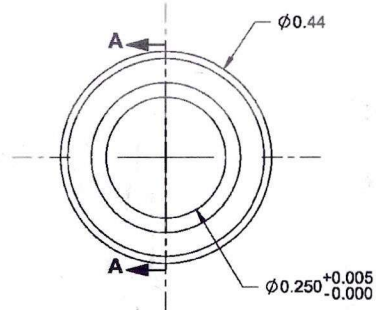
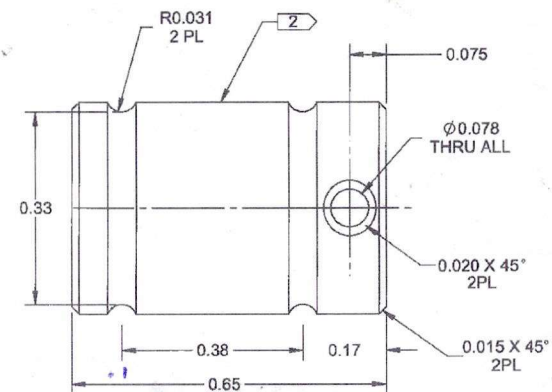
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SECTION A-A

D5644-1 QUICK RELEASE PIN CAP
(KNURLING NOT SHOWN FOR CLARITY)

NOTES:

- 1) MATERIAL: AISI 303/304/316 SS ROUND BAR
PER ASTM A582 (303), ASTM A276 (304/316)
REF DART SPEC M303R OR M304R
- 2) FINISH: KNURL OUTER SURFACE OF CYLINDER
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
- 7) ALL UNDEFINED FEATURES CONTROLLED BY D5644.SLDPR. REV. A
- 8) WEIGHT: 0.01 LBS

RELEASED
2010-12-03

APPROVED

DESIGN	PM	DART AEROSPACE LTD	
DRAWN	PM	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VS	DRAWING NO.	REV. A
MFG: APPR.	JFS	D5644	SHEET 2 OF 2
APPROVED	VS	TITLE	SCALE
DE APPR.	DS	QUICK RELEASE PIN CAP	NTS
DATE	18.05.02	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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